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**SERVICE INFORMATION****SUBJECT:****EXHAUST STUDS**

On the three cylinder models, particularly those with rubber-mounted engines, the exhaust studs are subjected to extreme forces during high engine rpm. Under these conditions, the studs may be overstressed and break.

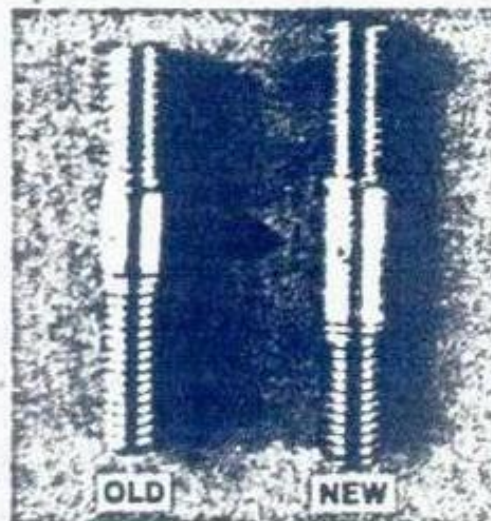
**FACTORY ACTION:****OFFER NEW STUDS**

As a replacement part, the factory has designed new higher-strength chrome moly studs for even greater durability.

**DEALER ACTION:****USE NEW STUDS**

When replacing a broken exhaust stud, use the new higher-strength studs.

\*NOTE: On motorcycles with rubber mounted engines, do not overtighten the rear muffler mountings.

**WARRANTY INFORMATION:**

This bulletin is not a Factory Directed Modification; normal warranty policy applies.

**PARTS INFORMATION:**

Description	Old Parts		Inter-change	New Parts		Effective I.D.
	Old P/N	Remarks		New P/N	Remarks	
Stud, 8 X 25mm	172G0825	Carbon steel	← ⊕ → ← ⊙ →	92004-1008	Chrome-Moly steel	Replacement parts only, for H1, KH500, H2.
Stud, 8 X 35mm	172G0835	Carbon steel	← ⊕ → ← ⊙ →	92004-1009	Chrome-Moly steel	Replacement parts only, for S1, S2, S3, KH400. Used in production on KH400 from E/N S3E09905.

⊕ = interchangeable   ⊙ = not recommended   X = not interchangeable   □ = not available