

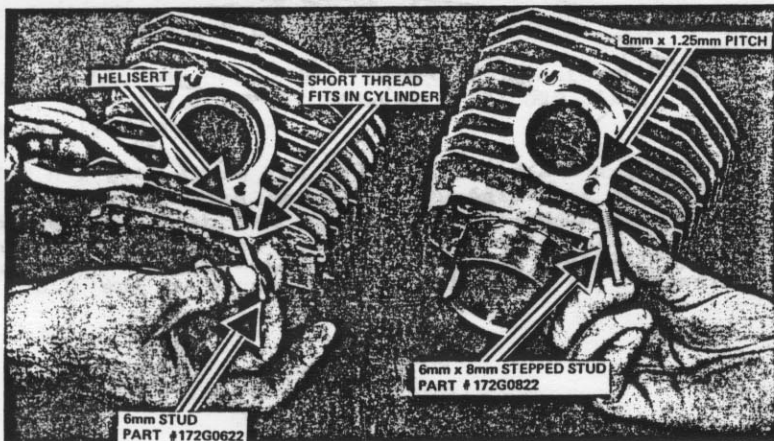
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SPECIAL SERVICE NEWS

H1 CYLINDER EXHAUST
FLANGE STUD
BULLETIN #H-2
January 14, 1970

1062 MCGAW AVENUE, SANTA ANA, CALIFORNIA 92705

SUBJECT: To improve servicing, the cylinder exhaust flange stud has been changed from a plain 6mm stud to a stepped 6mm x 8mm stud. The difference in parts is shown below.



APPLICATION: The 6mm x 8mm stud was incorporated on H1's after Engine #03138.

SERVICING:

A. H1's BEFORE ENGINE #03138. The original cylinders on these units have helical thread inserts. If a flange stud breaks, you must use the early 6mm stud for replacement. **NOTE:** The 8mm stud cannot be used in the early cylinders because the hole is a 1.0mm pitch thread, while the stud is a 1.25mm pitch thread.

B. H1's AFTER ENGINE #03138. The later 6mm x 8mm stud must be used for replacement in these cylinders.

PARTS SUPPLY: Both early and late studs are available. New H1 cylinders shipped from Parts Department are packaged with two 8mm studs.